

ABSTRACT

A multifilament yarn including a low number of filaments in the yarn bundle that is highly resilient and that is comfortable to a wearer of fabric including such yarn. The yarns have applications in various fabric constructions, such as multi-layer, weft knit spacer fabrics, multi-
5 layer, warp knit spacer fabrics, single layer, warp knit fabrics, and single layer, weft knit fabrics. The highly resilient, non-irritating multifilament yarns and fabrics formed therewith can be advantageously utilized in articles of clothing, apparel, and medical garments.